

## Walk Belt Tracking

Adjust the tracking:

- whenever the belt moves to one side
- after installing a new walk belt
- each time you adjust the walk belt tension.

Warning



**Do not stand on the belt when adjusting the tracking.**

1. Adjust the walk belt tension as described on the previous page. Start the treadmill and let it run for at least one minute at minimum speed and grade. Do not start the treadmill when some one is on the walk belt.
2. Make the following adjustment to the *right* adjustment screw only:
  - a. If the belt moves to the right, turn the screw  $\frac{1}{4}$  turn *clockwise*.
  - b. If the belt moves to the left, turn the screw  $\frac{1}{4}$  turn *counter-clockwise*.
3. Run the treadmill for at least one minute to observe the belt tracking. Adjustments may take some time to become apparent.
4. Repeat Steps 3 and 4 as required.

Caution



**Do not overtighten the adjustment screw. Overtightening may damage the walk belt and assemblies.**

5. Increase the speed to 8 mph, then repeat Steps 3 and 4 as required.
6. Press **Stop Belt** to stop the treadmill, then press **Power** to turn it off.

## Controller Assembly

The controller assembly includes the keypanel, the PCBA, and the enclosure that holds them to the treadmill:

The ClubTrack 510 and 612 use the heart rate monitor (HRM).

The ClubTrack 510 Plus and 612 Plus, use the heart rate controller (HRC).

You must configure the controller correctly after installing.

## Removing the Enclosure

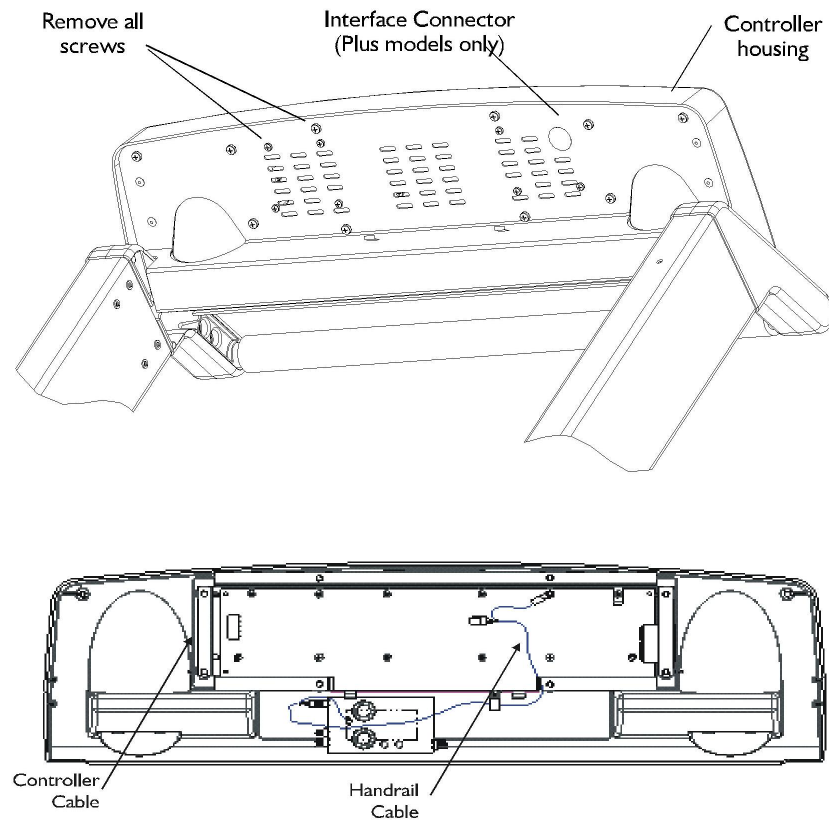
1. Turn the treadmill power off and disconnect the power cord from the power source.
2. Remove optional siderails if present.

Caution



**While performing Steps 2-7, hold the enclosure securely, so that it does not fall while you are removing the screws and the handrail. Be careful not to scratch the uprights.**

3. Use a Phillips screwdriver to remove the screws from the rear cover of the enclosure.



4. Lift the housing off the rear panel.
5. Disconnect the controller cable, located on the left side of the PCBA and the handrail cable at the small contact heartrate PCBA.
6. Reassemble following Steps 2-5 in reverse order.

### Field Functional Test

To verify that the treadmill is operating properly, perform Field Test No. 5. See Appendix D, Field Functional Tests, for specific instructions.